

BUMPER CONDITION REPORT

Verify condition of bumper and plastic parts how they are serviced by the OEM



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OEM Bumper Covers: Condition as Shipped

Project Scope: To determine the condition in which Original Equipment Manufacturers (OEMs) ship their replacement bumper covers (e.g., Raw, Primed, or a Combination). This information was verified by available information provided by the OEM procedures, OEM parts catalogue and ongoing industry feedback

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Summary Chart: Bumper Cover Condition at a Glance

Always Shipped PRIMED	Always Shipped RAW	Shipped in COMBINATION (Raw/Primed/Painted)
Acura	Genesis	General Motors (GM)
Audi	Hyundai	Saturn
BMW	INFINITI	Volvo
Chrysler	KIA	
Ford	Lexus	
Honda	Lucid	
Mercedes-Benz	Mazda	
Porsche	Mitsubishi	
Volkswagen	Nissan	
	Rivian	
	Subaru	
	Tesla	
	Toyota	

Detailed Findings by OEM

The table below provides a detailed breakdown of the shipping condition for each manufacturer, including specific notes and exceptions gathered during the research.

OEM (Make)	Condition as Shipped	Notes	
Acura	Primed	All bumper covers are shipped primed or surface-finished and ready for installation.	
Audi	Primed	All bumper covers are shipped primed.	
BMW	Primed	All bumper covers are shipped primed.	
Chrysler	Primed	All bumper covers are shipped primed.	
Ford	Primed	All bumper covers are primed. The only parts currently shipped raw are mirror skull caps.	
Genesis	Raw	All bumper covers and plastic components are shipped raw.	
General Motors (GM)	Combination	Most covers are shipped primed, but some are shipped raw.	
Honda	Primed	All bumper covers are shipped primed or surface-finished and ready for installation.	
Mazda	Raw	All bumper covers and plastic components are shipped raw.	
INFINITI	Raw	All bumper covers and plastic components are shipped raw.	
Mercedes- Benz	Combination	Most covers are shipped primed, plastic parts may come pre painted	
Mitsubishi	Raw	All bumper covers and plastic components are shipped raw.	
Nissan	Raw	All bumper covers and plastic components are shipped raw.	
JLR	Primed	All bumper covers are shipped primed.	
Lexus	Raw	All bumper covers and plastic components are shipped raw.	
Lucid	Raw	All bumper covers and plastic components are shipped raw.	
Porsche	Primed	All bumper covers are shipped primed.	

OEM (Make)	Condition as Shipped	<u>Notes</u>	
Rivian	Raw	All bumper covers and plastic components are shipped raw.	
Subaru	Raw	All bumper covers and plastic components are shipped raw.	
Saturn	Combination	Most covers are shipped primed, but some are shipped raw.	
Tesla	Raw	All bumper covers and plastic components are shipped raw.	
Toyota	Raw	All bumper covers and plastic components are shipped raw.	
Volvo	Combination	Approximately 95% of covers are shipped painted and ready to install. The other 5% are shipped raw. Raw parts are not specific to any model and are often for older vehicles or rush orders.	
Volkswagen	Primed	All bumper covers are shipped primed.	

RAW = Always Raw, unprimed PRIMED = always primed Combination = Sometimes raw, sometimes primed

Conclusion:

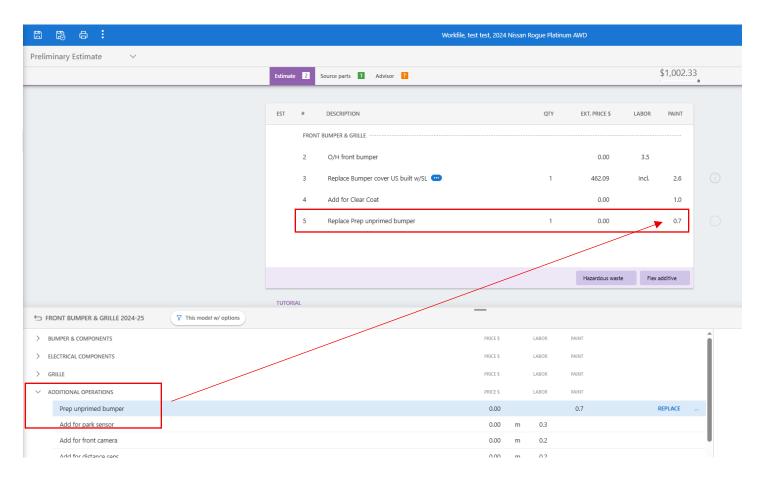
This research confirms that a significant number of OEMs ship bumper covers in a raw, unprimed condition. These parts require additional preparation steps before painting. Therefore, it is essential for information providers to account for and automate this required additional labor in their estimating databases.

Information Providers:

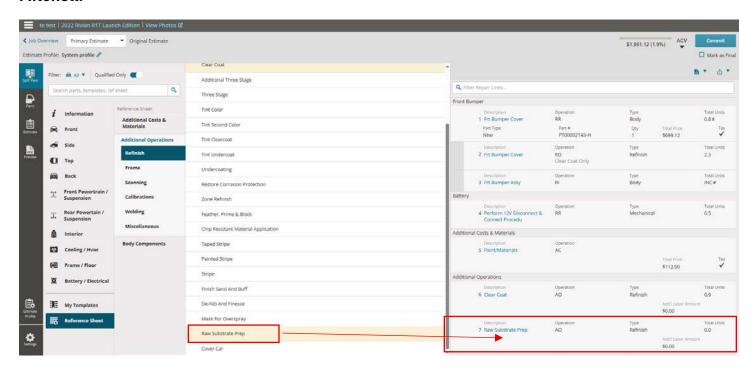
All three major information providers CCC, Mitchell & Solera Qapter (Audatex) provide information regarding unprimed bumpers and other components that may require additional labor and materials relating to unprimed bumpers and flexible parts. Links to all three information providers P-Pages are available on DEG website >> Estimators Toolbox >> Industry Estimating systems.

Estimating System	<u>Formula</u>	<u>Notes</u>
CCC	25%	Max allowance per panel is 1hr. Automatic formula is only available for bumper covers under "Additional Operations". Other components would require a manual entry. Material cost and duplicate labor effort Not Included
Mitchell	20%	Mitchell users can locate "Raw Substrate Prep" under Reference Sheet >> Additional Operations >> Refinish. Or by entering code 933038. End users will need to manually calculate 20% of base refinish time for any unprimed plastic part. Material cost and duplicate labor effort Not Included
Solera Qapter (Audatex)	20%	Automatic formula is only available for bumper covers in the bumper selection operations. Other components would require a manual entry available in. Material cost and duplicate labor effort Not Included

CCC:



Mitchell:



Solera Qapter (Audatex):

